



Supplier of Welding Alloys

Mild and Low Alloy Steel Coated Electrodes

Oxford Alloy® 8018-B6 (502-16)

SPECIFICATIONS

AWS 5.5
ASME SFA 5.5

CLASSIFICATIONS

AWS E8018-B6
UNS W50218

DESCRIPTION / APPLICATION

Oxford Alloy E8018-B6 coated electrodes are designed to weld 5% Chrome –1/2% Molybdenum creep resisting steels such as ASTM A387 Grade 5, A213-T5 and A335-P5. These types of steels are normally used in pressure vessels and piping for high temperature service. This alloy was formally

AWS Chemical Composition						
C	Mn	Si	P	S	Cr	Ni
0.05-0.10	1.0 max	0.90 max	0.03 max	0.03 max	4.0-6.0	0.40 max
Mo						
0.45-0.65						

TYPICAL MECHANICAL PROPERTIES

Tensile strength: 79,750 psi 550 MPa
Yield strength: 66,700 psi 460 MPa
Elongation: 19%

Please contact our sales department for more information at 800-562-3355 or 225-273-4800.

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